

DECLARATION OF PERFORMANCE NR OSC/G40-1/01/2016-ENG

1. Manufacturer of the construction product: *STALPRODUKT – ZAMOŚĆ SP. Z O.O. UL. KILIŃSKIEGO 86 22-400 ZAMOŚĆ*

2. Name of the construction product: *Steel and aluminium door frame STALPRODUKT-ZAMOŚĆ*

FD-1	FD-3	FD-7	FD-8	FD-11	FD-12	FD-13	FD-16	FD-17	FD-18	FD-21	FD-22	FD-25/21
<i>Steel door frame Stalprodukt-Zamość made of steel profiles of thickness 1,2mm - 1,5mm, with hook hole placed not less than 3mm from the edge of the frame without strengthening.</i>												

3. Statistical classification of construction product: *PKWiU 28.12.10-30.17*

4. Purpose and range of use: Door frames may be used with interior doors accordingly to conditions of class 1, 2, and 3 of durability class accordingly to the norm PN-EN 1192:2001 (light, medium and heavy operating conditions).

5. Technical Specification: *AT-15-7123/2016 – Steel and aluminium door frames STALPRODUKT-ZAMOŚĆ issued on the 17 may 2016 by Instytut Techniki Budowlanej in Warszaw.*

6. Declared technical performance of construction product:

Durability of connection between parts of hinges for allowable load		Fullfilled under load $P_1=1500N$ i $P_2=1000N$				AT-15-7123/2016
Durability of connection between parts of hinges to damaging impact resistance		Fullfilled without damage to static concentrated force $P_3=2000N$				
Durability of connections between anchors and door frame		Fullfilled without damage, failure or durable deformation to static concentrated force $P_4=1500N$				
Resistance to impact of soft and heavy body		Class 1 $E=30J$	Class 2 $E=60J$	Class 3 $E=120J$	Class 4 $E=180J$	
Shock resistance	Door frame for interior door	Class 1 Without requirement	Class 2 $n=50$	Class 3 $n=100$		
	Door frame for interior entrance door	Class 4 $n=400$				

7. Name and number of the accredited cerification body or laboratory and number of the cerificate or number of report, if such body took part in the conformity assessment system.

Test report nr LOW 193/2006	Laboratorium Okuć i Ślusarki Budowlanej ITB Oddział Wielkopolski, Poznań, ul. Taczaka 12
Test report nr LOW01-1590/R18OWN	
Test report nr LZE01-1590/16/R25NZE	
Test report nr LM00-1590/14R18OWN	Laboratorium Materiałów Budowlanych ITB, Warszawa, ul. Filtrowa 1
Technical approval AT-15-7123/2016	Instytut Techniki Budowlanej Warszawa, ul. Filtrowa 1

I declare under full responsibility, that the construction product is compatible with the technical specification written in point 5.

Zamość 2016.05.05
(place and date of issue)

Stalprodukt
ZAMOŚĆ SP. Z O.O.
Samodzielny Inspektor
ds. Kontroli Jakości
mgr inż. Piotr Antosiak

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(name and signature of authorized person)